

**1. Handling**

• **Unit Volume / Weight**

Unit Ref : **VRKNC-1220**  
 Volume : **0.329 m<sup>3</sup>**  
 Weight : **775 kg**

• Weight is based on 2,350 kg/m<sup>3</sup>

• Lifting system is by means of a 16mm dia. inverted 'V' hook using lifting chains or similar certified lifting system. Hook certified to : (LOLER 1998), (PUWER) 1998 (The spherical pin anchor is used for production purposes only).

**IMPORTANT NOTE :**

Prior to lifting older / pre-used blocks, check the lifting pin for wear / corrosion and check the block for cracks. If the block is cracked or the pin is worn, it could fail when lifting.

**2. Concrete**

• Characteristic 28 day cube strength = 50 N/mm<sup>2</sup> min.  
 • Concrete is Class A1 Fire Resistant in accordance with clause 4.3.4.4 of EN 13369

**3. Manufacture**

• Manufactured to : **BS EN 13369 : 2013**  
 • Tolerances to : **BS EN 13670 : 2009**

**4. Physical & Chemical Properties**

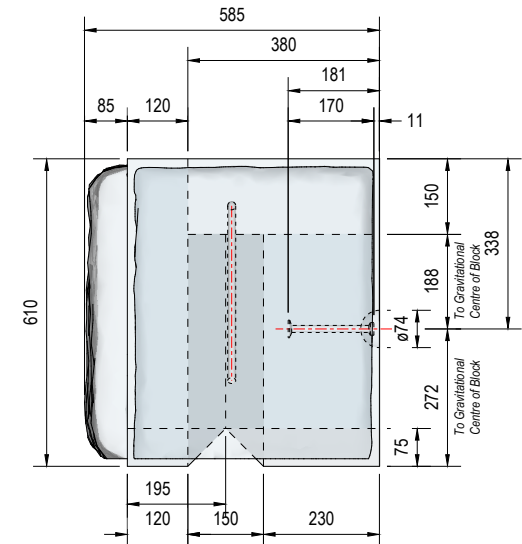
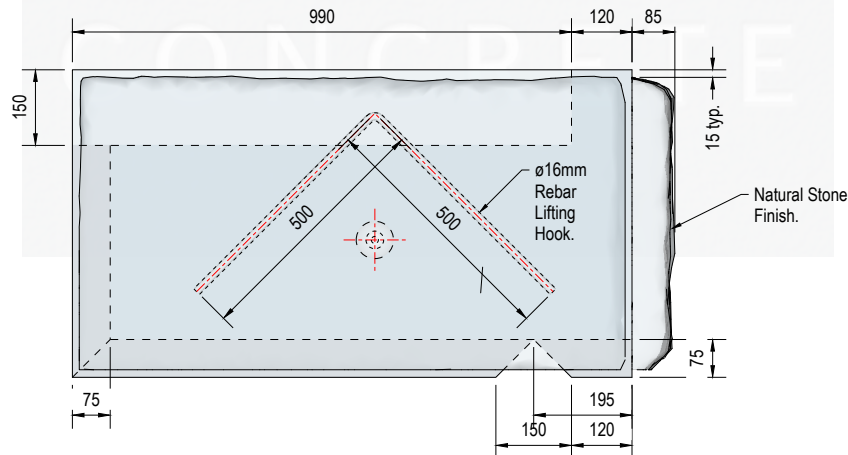
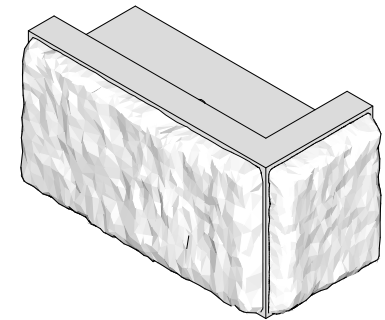
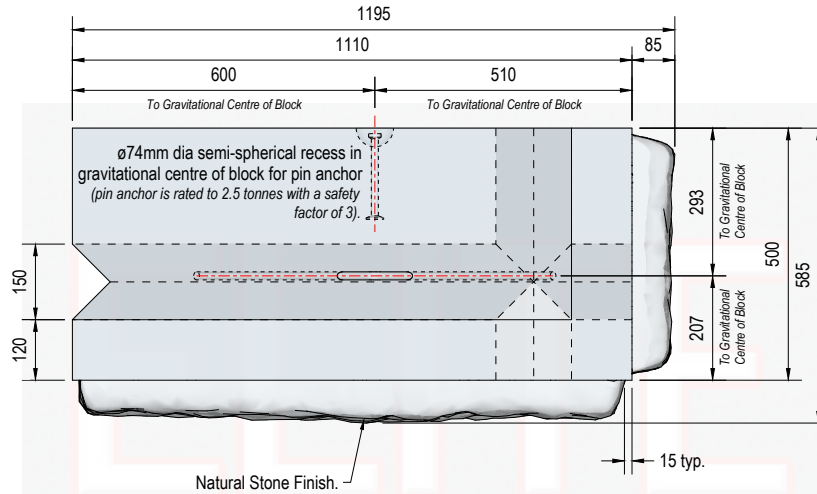
• Appearance : Grey in Colour  
 • Other Chemical Properties : Not Applicable

**5. Design**

• Design Life : **>100 years**

**6. Manufacture Tolerances**

• Length **±5mm**  
 • Width **±5mm**  
 • Height **±5mm**



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| O   | 22.06.23 | First Issue.     | CTC | RMD |  |
| REV | DATE     | REASON FOR ISSUE | DRN | APP |  |

|   |          |      |     |       |      |
|---|----------|------|-----|-------|------|
| TITLE<br><b>Vee-Rock™ Interlocking Concrete Block</b><br><b>1220mm x 585mm x 610mm Natural Stone Faced</b><br><b>(notched Corner)</b><br>Elite Product Code : <b>VRKNC-1220</b> |          |      |     |       |      |
|   |          | DRN  | CTC | CHKD  | RMD  |
| DATE  | 22-06-23 | SIZE | A4  | SCALE | 1:15 |

|   |             |     |  |
|---|-------------|-----|--|
| ELITE PRECAST CONCRETE LTD<br>HALESFIELD 9, TELFORD<br>SHROPSHIRE TF7 4QW<br>www.eliteprecast.co.uk |             |     |  |
| DRG   | EPC-VRK-006 | REV |  |